

158410

Wednesday, March 22, 2017 10:46:11 AM

N900040100

Setup Start *NS1*

Stop *NS2*

10

10

Customer:

Reference:

Run Start *NR1*

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

130

Identify as per dwg & Stock Location: F/25

0.00

130

Packaging

Memo

0.10

Packaging

MAR 27 2017

stamp
DA
6
9-80

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

1.00

Quality Control

MAR 27 2017



Picklist Print

Wednesday, March 22, 2017 10:46:09 AM

Page 1

Work Order ID: 158410

158410

Parent Item: D4777-1

D4777-1

Parent Item Name: Rod End Bearing

Start Date: 3/22/2017

Required Date: 3/27/2017

Start Qty: 10.00

Required Qty: 10.00

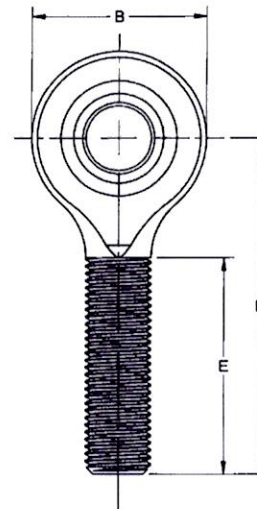
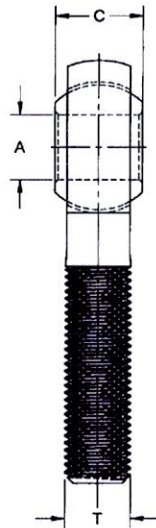
Comments: IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
59915K274 *59915K274* Rod End Bearing		Purchased	No			110	Each	0.0000	1	10			

**

10x SP 17-03-24

SPECIFICATION CONTROL DRAWING



DAS
13
9-89

MAR 7 2 2017

W10: 158410

ROD END BEARING

DART P/N	HOUSING MATERIAL	A	B	C	D	E	T (THREAD SIZE)	SUGGESTED SUPPLIER	SUGGESTED SUPPLIER P/N
D4777-1	STAINLESS STEEL	Ø0.38	1.00	0.500	1.94	1.25	3/8-24 (RIGHT HAND)	MC MASTER CARR	59915K274

RELEASED
2013-08-14

A	NEW ISSUE	AJS	13.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	13.08.08		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO. D4777
REV. A
SHEET 1 OF 1
TITLE
ROD END BEARING
SCALE
NTS

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO35668

Purchase Order Date 3/22/2017
PO Print Date 3/22/2017

Page Number 5 of 6

Order From :
MCMASTER-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

VU-MCM001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 330 995 5500

Ship To Contact
Ship To Phone
Ship Via: Purolator ground ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 10
Currency USD
FOB FCA - (Free Carrier)

13	59915K274	Rod End Bearing	3/24/2017 Yes 3/24/2017	10.00 Each	\$19.05	\$190.50
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AS PER DWG D4777 REV. A
B158410

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38
9-89

8017-03-74

Line Total: \$190.50

14	6605K56	HOOK AND LOOP TIE	3/24/2017 Yes 3/24/2017	15.00 Each	\$2.94	\$44.16
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AS PER DWG D3551 REV. A
B158411

Line Total: \$44.16

15	71401-45	PROCUREMENT QUALITY CLAUSES	3/24/2017 No 3/24/2017	1.00	\$0.00	\$0.00
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PROCUREMENT QUALITY CLAUSES
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A025 CERTIFICATE OF CONFORMANCE
A040 NOTIFICATION OF QUALITY ESCAPE
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

Note:

3/22/2017



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO35668

Order Placed By
Chantal Lavoie

McMaster-Carr Number
8746285-03

Page 1 of 1

03/22/2017

Line	Product	Ordered	Shipped
1	3076T13 Tie-Down Ring Zinc-Plated Steel Ring & Clamp, 500 lb Work Load Limit, 2" ID	50 Each	50
2	6848K71 Metric Die Cast Zinc Adjustable Handle M10 x 1.5 Thread x 50mm Stud Length Your Part Number: 71500-30/DELIVER TO: JEAN-FRANCOIS	1 Each	1
3	4671A79 Standard Multipurpose Cloth Sanding Sheet 36 Grit, 9" x 11", 5 Per Package, Packs of 5 Your Part Number: 71500-30 / DELIVER TO: JEAN-FRANCOIS	1 Pack	1
4	30585A44 Uncoated High-Speed Steel Jobbers' Drill Bit Wire Gauge 31, 2-3/4" Overall Length, 1.4" Drill Depth, 118Deg Point Your Part Number: 71500-20 / DELIVER TO: SYLVIE	12 Each	12
5	7769A1 Easy-Tear Vinyl Duct Tape 2" Width x 50 Yards Length, Gray Your Part Number: 71400-45 / DELIVER TO: CHANTAL	6 Each	6
6	8054T18 Wire 300V AC, 12 Gauge, Black Outer Insulation, 25 Feet Long Your Part Number: 71400-15 / DELIVER TO: LUC	1 Each	1
7	6920K21 Aluminum Set Screw Lug 1 Hole for 1 Wire, 14-4 Wire Gauge Your Part Number: 71400-15 / DELIVER TO: LUC	6 Each	6
10	53355T71 Polyester/Cotton Blend Shop Coat Dark Blue, Size 42 Your Part Number: 71400-20 / DELIVER TO: JASON L	1 Each	1
12	56085T3 Chemical Resistant PVC/Polyurethane Work Boot Safety Toe, 16" High, Black, Steel Midsole, Men's Size 9 Your Part Number: 71400-10 / DELIVER TO: DAN.P	1 Pair	1
13	59915K274 PTFE-Lined Stainless Steel Ball Joint Rod End 3/8"-24 RH Male Shank, 3/8" Ball ID, 1-1/4" Long Thread	10 Each	10
14	6605K56 Hook and Loop Cable Ties 24" Overall Length, Meets UL 94V2, Packs of 5	3 Packs	3

SPY-03-24

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9-89

Shipped separately from our Chicago warehouse on 03/22

11	1000A85 Plastic Trim with Adhesive Back 1" High, 100' Long	100 Feet	100
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